

Remove your OEM bar end weight to expose the handlebar as seen in Picture 1.

Step 2

Place the Kaoko 103 Thrust washer against the throttle sleeve with the spigot of the washer facing towards the throttle sleeve as seen in picture 2. **Note:** To enable improved functionality, it is recommended (not essential) to apply very light smear of Automotive grease or Petroleum jelly to the friction face of the thrust washer(See Figure 3 at the back of the page)

Step 3

Back off the KAOKO friction nut up against the body of the KAOKO unit, then place the Kaoko bar-end body onto the plastic thrust washer as shown in picture 3.

Step 4

Place your OEM bar-end weight onto the Kaoko bar-end body as shown in picture 4, making sure that the OEM bar-end weight nests inside the Kaoko bar-end body recess (refer to picture 3).

Step 5

Insert the M6 x 65 cap bolt and secure the entire assembly by tightening the bolt firmly (as shown in picture 4).

<u>Step 6</u>

Carefully set rotational resistance of the friction nut by tightening/loosening the grub screw by small adjustments using the 2mm allen key provided in the Kaoko Kit. Take care not to over tighten risking damage to threads. The nut should have fairly firm rotational resistance. See under **Maintenance below.**

Operating Instructions

The Friction Nut has a left hand thread. In readiness for engagement, the Friction Nut must be adjusted so that it makes light contact against the thrust washer. <u>To Engage</u>: While rolling on the throttle, the Friction Nut can be gripped between the small finger and palm of hand. This action tightens the nut and provides sufficient friction to set the throttle to the desired opening.

(The friction is such that the rider may still open and close the throttle. The throttle simply has a slight rotational stiffness.)

To Disengage: While rolling off the throttle, grip the Friction Nut between small finger and palm of hand.

VERY IMPORTANT !! The throttle should open and snap closed freely when correctly disengaged

Note: The Grub Screw needs to be set to provide the necessary resistance on the thread of the friction nut (only small adjustments need to be made as to not damage the friction nut threads). This may be adjusted periodically to take up wear.

Maintenance: Remove kit annually. Unscrew Friction Nut and brush clean threads with a mild soap. Apply petroleum jelly to threads and assemble. Adjust grub screw to desired operating resistance. (O-Ring cushion: 19.6mm I.D. x 2.4mm section — if replacement is required)



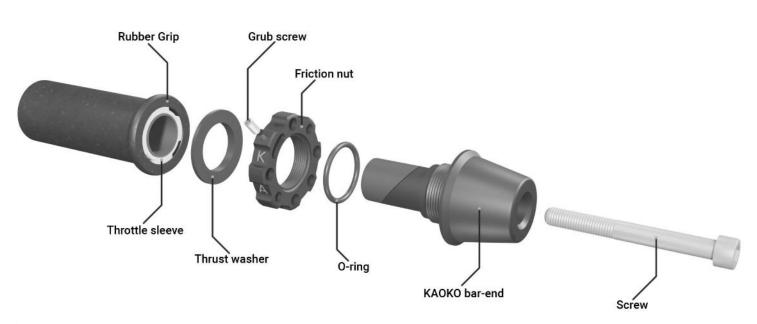
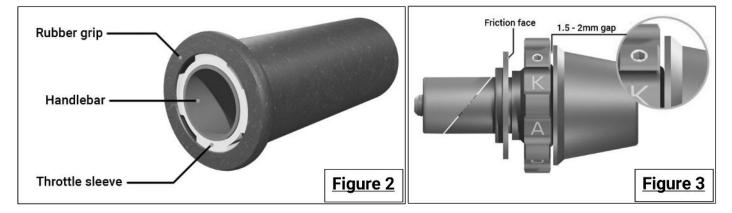


Figure 2: The KAOKO¹⁴ Thrust Washer (ref: Figure 1) must thrust against the plastic throttle sleeve (tube) indicated below in figure 2.

The KAOKO ™ Thrust Washer must not thrust against the rubber throttle grip. Refer detailed instructions on reverse.

Figure 3: Location of the 1.5 - 2mm gap that needs to be kept prior to tightening the full assembly as well as the location for automotive grease to be applied to the friction face of the thrust washer (optional).



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